



HIGH PRESSURE, PRESS-FIT PORT ADAPTORS

■ Converts low pressure **ScrewBall** type ports to high pressure fixed, threaded ports

DIMENSIONS IN MILLIMETERS (except as noted)

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Part No.	Nominal Dia "D"*	Thread "B"	Length "A"	C	Pkg Qty	Configuration
PP24086	8mm	M6x1	6.0	0	5	
PP24106	10mm	M6x1	6.0	0	5	- A -
PP24126	12mm	M6x1	6.0	0	5	- C
PP24121	12mm	1/8 NPT/BSPT	6.0	0	5	
PP24146	14mm	M6x1	7.1	1.0	5	
PP24141	14mm	1/8 NPT/BSPT	6.0	0	5	D B
PP24156	15mm	M6x1	7.1	1.0	5	
PP24151	15mm	1/8 NPT/BSPT	6.0	0	5	
PP24166	16mm	M6x1	7.1	1.0	5	
PP24161	16mm	1/8 NPT/BSPT	6.0	0	5	

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PROBLEM

Original equipment ScrewBall-type nozzles often can't reach the cutting tool, and can move out of position or blow out under high pressure

SOLUTION

PrestoPorts are easy to install and provide many options for routing high pressure coolant to the cutting tool (shown here with Extension Tubes - see page 17)

Installation and Removal Tools

M6 Installation Tool
Part No. IT21225
Use to Install all M6

(Thread 'B') PrestoPorts

NPT/BSPT Installation Tool
Part No. IT21230
Use to install all 1/8 NPT/BSPT

(Thread 'B') PrestoPorts
Slide Hammer Kit
Part No. SH21306

Use to remove *PrestoPorts* and original equipment nozzles. Includes adaptors to fit M3.5, M4, M5. M6 and 1/8 NPT/RSPT



M5, M6 and 1/8 NPT/BSPT
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